



**Caster Installation**  
Instructions Inside

**MAGNUM SHEAR**  
PRO I-SERIES

Item No 848-I

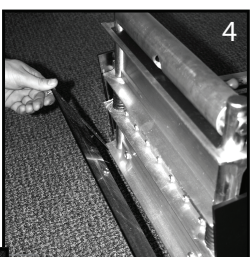
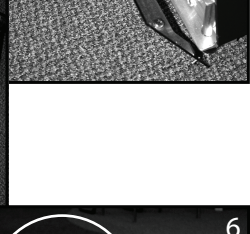
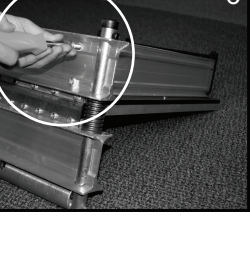
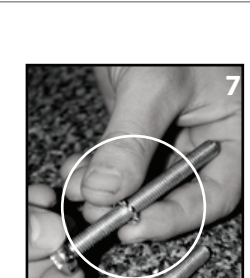
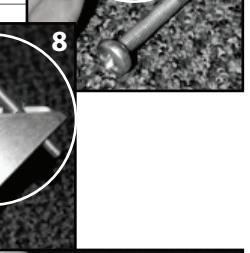
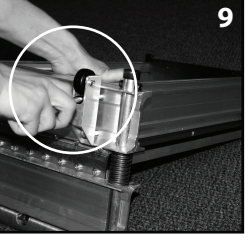


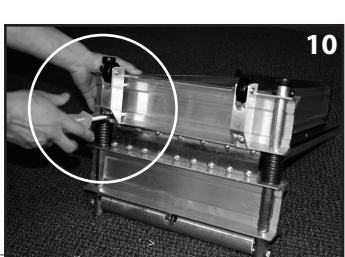
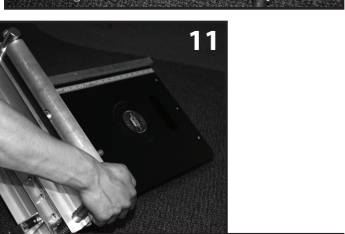
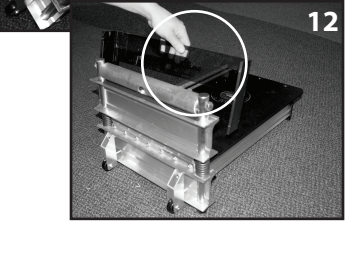
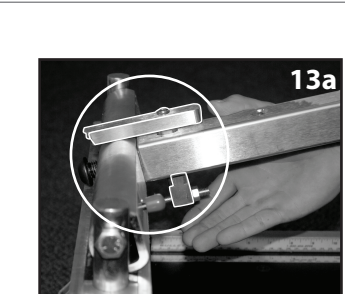
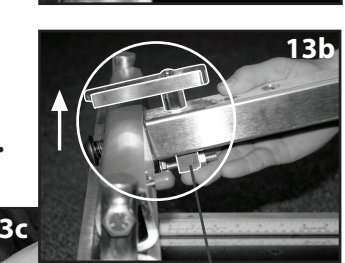
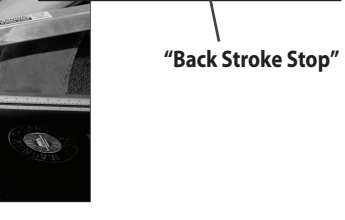
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Tools needed: • #3 phillips screwdriver  
• 9.5mm / 3/8" hex wrench (included with original parts kit)

Included Parts	<p>Caster Brackets</p> <p>Four M8 x 80 bolts</p>	
Step		
1	Place Magnum Shear on a stable surface (floor, workbench, etc.)	
2	Lock cam shaft with safety lock while holding handle down	<p>2</p>
3	Remove handle by loosening & removing M16 x 40mm bolt	<p>3</p>

Step		
4	Remove Blade Guard (if used) by loosening & removing screws (4) <i>(The Blade Guard is an additional safety item available for purchase)</i>	
5	Carefully flip Magnum Shear over	
6	Remove all four M8 x 60 bolts from rails	
7	Slide 8mm star washers from old (M8 x 60) bolts onto new, longer bolts (M8 x 80)	
8	Slide bolts into caster bracket holes as shown	
9	Attach casters to Magnum Shear with wheels away from blade by screwing M8 x 80 bolts into rail	

Step		
10	Tighten bolts with #3 phillips screwdriver	
11	Carefully flip Magnum Shear back over	
12	Reattach blade guard (if using)	
13	<p>To re-attach handle:</p> <ul style="list-style-type: none"> <li>! <b>Raise &amp; hold "back stroke stop" until it contacts handle (see 13a-13b)</b></li> </ul> <p>Next, insert &amp; tighten M16 x 40mm bolt (see 13c)</p> <ul style="list-style-type: none"> <li>! <b>WARNING: machine will not function properly if the "back stroke stop" is set incorrectly.</b></li> </ul>	   <p>"Back Stroke Stop"</p>