Your 620 shear has been upgraded with an AngleMaster™ Fence System. To install the AngleMaster™, follow the steps below:

1. Fasten both fences AA **ON TOP OF** corresponding corner pivots AB (See picture Y below) using screws M6 x 35 PHP screws AC. Orient fence AA so that the slot is away from the table.

2. Attach struts AD to table using ¼-20 x 1¼ FHP screws AE and locknuts AJ. Thread ¼-20 x 2¾ PHP screws AF into struts AD and up through spacer AG and slots in fences AA.

3. Thread knobs AH onto screws AF and tighten at desired angle.