Instructions for Replacement of the SST/RCT Camlock Pin
(Models #220, #226, #520, #526)

1. Unscrew and remove the M4 Cap Screw with the 3mm allen wrench (included).

2. Roll the camshaft forward (push the handle down) and pull the Camlock pin from the hole in the camshaft. Note: If Camlock pin is stuck, see below.

Caution: Spring pressure may push the Camlock pin out of the machine

3. Insert the new Camlock pin and screw the M4 Cap Screw back into place. Tighten securely with the 3mm allen wrench.

If the Camlock pin is stuck:

A. IMPORTANT: Remove the M6 Set Screw (roughly in the middle of the camshaft) with the 3mm allen wrench (included).

B. Turn the machine on its right side and let the Camlock spring fall out.

C. Turn the machine on its left side, roll the camshaft forward (push the handle down until the blade is closed) and slide the 1/4” x 16” steel rod(s) (included) down the Camlock hole.

D. Tap the Camlock pin out with the steel rod(s) and a hammer. Remove steel rod(s).

E. Turn the machine upright. Screw the M6 Set Screw (see Step A) back in.

F. Put the spring back into the Camlock hole from the left side.

G. Insert the new Camlock pin and screw the M4 Cap Screw back into place. Tighten securely with the 3mm allen wrench.